

## Thread Torque Settings.

<b>Aluminium</b>	
<b>Pipe Nominal Diameter</b>	<b>Recommended Pipe Tightening Torque (Nm)</b>
1/8	7 to 9
1/4	12 to 14
3/8	22 to 24
1/2	28 to 30
3/4	31 to 33
1	36 to 38
1 1/4	40 to 42
1 1/2	48 to 50
2	54 to 56

<b>Not Aluminium</b>	
<b>Pipe Nominal Diameter</b>	<b>Recommended Pipe Tightening Torque (Nm)</b>
1/8	18 to 20
1/4	23 to 25
3/8	31 to 33
1/2	41 to 43
3/4	62 to 65
1	83 to 86
1 1/4	97 to 100
1 1/2	104 to 108
2	132 to 136
2 1/2	146 to 150

<b>Push Fittings for Pneumatic Tube</b>	
<b>Pipe Nominal Diameter</b>	<b>Recommended Pipe Tightening Torque (Nm)</b>
M3	0.3 to 0.6
M5	1 to 1.5
1/8	3 to 5
1/4	6 to 8
3/8	13 to 15
1/2	16 to 18
3/4	19 to 40
1	41 to 70